



Industrie Service

# CERTIFICATE

Conformity of the Factory Production Control

**0036-CPR-1090-1.00884.TÜV SÜD.2020.001**

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the following construction product:

<b>Construction product</b>	<b>Structural components and kits for steel structures to EXC2 according to EN 1090-2</b>
<b>Intended use</b>	for load-bearing structures in all types of buildings
<b>CE - marking method</b>	ZA.3.2 and ZA.3.4 acc. to EN 1090-1:2009+A1:2011
	produced by or for
<b>Manufacturer</b>	<b>Herding GmbH</b>  <b>August-Borsig-Str. 1</b> <b>92224 Amberg</b> <b>GERMANY</b>
<b>Manufacturing plant</b> <small>Production facility of the manufacturer</small>	Herding GmbH August-Borsig-Str. 1 92224 Amberg GERMANY
<b>Confirmation</b>	This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the harmonised standard <b>EN 1090-1:2009+A1:2011</b> under system 2+ are applied, and that the factory production control fulfills all the prescribed requirements stated therein.
<b>Date of first issue</b>	12.11.2020
<b>Next Surveillance audit</b>	12.11.2023
<b>Period of validity</b>	This certificate will remain valid as long as the test methods and/or the factory production control requirements included in the harmonised standard used to assess the performance of the declared characteristics do not change, and the product and the manufacturing conditions in the plant are not modified significantly.
<b>Remarks</b>	see reverse
<b>Place and date of issue</b>	Munich, 12.11.2020 Kohlmann

**Notified Body, No. 0036**



*B. Eng. Schlotterer*  
B.Eng. Schlotterer  
Deputy head of certification  
body



EQ2002321

**Certificate number: 0036-CPR-1090-1.00884.TÜV SÜD.2020.001**

**Remarks**

The Notified Body - 0036 TÜV SÜD Industrie Service GmbH has performed the initial inspection of the/of manufacturing plant(s) and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.  
Upon successful completion of the next continuous surveillance, a new certificate will be issued.

**General provisions**

The regulations as addressed in the below listed documents in their respective relevant version shall apply:

- a) General Terms and Conditions of Business of TÜV SÜD Industrie Service GmbH
- b) Testing and Certification Regulations of TÜV SÜD Group
- c) Certification Contract between TÜV SÜD Industrie Service GmbH and the customer (manufacturer) as named in the certificate
- d) DVS Guideline 1711 of the German Society of Welding (the guideline shall generally apply except Annex B)
- e) General provisions/ conditions for validity of Factory Production Control Certificates according to EN 1090-1 and of the associated Welding Certificates (Request of Certification, Annex 1 of Doc.-No. QS/PÜZ0005/AT)



Industrie Service

# Welding Certificate

**TÜV SÜD-00884.2020.001**

in accordance with EN 1090-1, table B.1, its hereby declared:  
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

<b>Manufacturer</b>	<b>Herding GmbH</b>	
	<b>August-Borsig-Str. 1</b> <b>92224 Amberg</b> <b>GERMANY</b>	
<b>Technical specification</b>	<b>EN 1090-2:2018</b>	
<b>Execution class(es)</b>	<b>EXC2 according to EN 1090-2</b>	
<b>Welding Process(es)</b> <small>(Reference no. acc. to DIN EN ISO 4063)</small>	135 - Metal active gas welding 141 - TIG gas tungsten arc welding	
<b>Material Group</b>	1.1 according to CEN ISO/TR 15608 and EN 1090-2 (2018), table 2 and 3 8.1 according to CEN ISO/TR 15608 and EN 1090-2 (2018), table 4	
<b>Responsible Welding Coordinator</b> <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Christoph Schmidt, IWS	born on: 17.08.1982
<b>Substitute</b> <small>(Title, Surname, Name, Qualification, Date of birth)</small>	-	
<b>Confirmation</b>	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.	
<b>Validity start</b>	12.11.2020	
<b>Period of validity</b>	12.11.2023	
<b>Remarks</b>	see reverse	
<b>Place and date of issue</b>	Munich, 12.11.2020 Kohlmann/KS	

**Certification Body**  
Material and Welding Technology

B.Eng. Schlotterer  
Deputy head of certification  
body



EQ2002321

TÜV SÜD Industrie Service GmbH, Westendstr. 199, 80686 Munich, Germany

## **Certificate number: TÜV SÜD-00884.2020.001**

### **Remarks:**

All other relevant data are detailed in our report R-000019547341-20.

## **General provisions**

1. The regulations as addressed in the below listed documents in their respective relevant version shall apply:
  - a) General Terms and Conditions of Business of TÜV SÜD Industrie Service GmbH
  - b) Testing and Certification Regulations of TÜV SÜD Group
  - c) Certification Contract between TÜV SÜD Industrie Service GmbH and the customer (manufacturer) as named in the certificate
  - d) DVS Guideline 1711 of the German Society of Welding (the guideline shall generally apply except Annex B)
  - e) General provisions/ conditions for validity of Factory Production Control Certificates according to EN 1090-1 and of the associated Welding Certificates (Request of Certification, Annex 1 of Doc.-No. QS/PÜZ0005/AT)
2. This certificate may be reproduced or published for advertising or other purposes only in its entirety. The wording of any marketing publications must not be contradictory to the contents of this certificate.
3. The certifying body reserves the right to perform inspections at the company's premises at any time, without having to give notice and subject to additional charge, in the event of questions arising with regard to the manufacturer's qualification.
4. This certificate may be withdrawn, amended or modified at any time, with immediate effect and without compensation, if the conditions under which it has been issued have changed or if the requirements of this certificate have not been complied with.
5. The certifying body must be notified of following changes:
  - a) new production plant or changes to key production facilities;
  - b) changes in the position of responsible welding coordinator;
  - c) introduction of new welding procedures, new basic materials and corresponding WPQRs (welding procedure qualification records)
  - d) new key production facilities.

In the cases referred to above the certifying body will arrange for an inspection to be performed by the inspection agency.